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**Features**

- Improves ACRI-BOND 105 Capillary Effect
- Reduces at least 90% of bubbles
- Evenly distributes adhesive
- Easy to apply by spray bottle

**Description**

ACRI-BOND Capillary Activator is specially formulated to dramatically reduce bubble formation in solvent adhesives like ACRI-BOND 105, improving clarity and finish. It boosts adhesive flow (capillary action) into joints, allowing for precise, clean application. In most cases the capillary activator reduces up to 90% of bubbles that would have formed without using it. By reducing the surface tension of the acrylic, the activator promotes smoother adhesive flow and improved wetting of the bonding surface.

**Instructions for Use**

1. Surfaces must be clean, dry and grease-free prior to applying ACRI-BOND Capillary Activator. Use ACRI-BOND CLEANER to prepare the surface for the primer.
2. Shake the spray bottle well to ensure primer is thoroughly mixed.
3. Spray the primer directly onto both surfaces of Acrylic. (The parts being joined).
4. Allow 3-5 min for primer to set.
5. Excess may be wiped away or can be left to increase capillary action minimally. Whichever technique is preferred.
6. Apply ACRI-BOND 105 within 24 hours of applying ACRI-BOND Capillary Activator. Otherwise reapplication is necessary.

**Applications**

ACRI-BOND Capillary Activator is ideal for use in industries and environments that require clean acrylic joinery.

- High quality bonding of acrylic components
- Display case manufacturing, signage or other acrylic fabrication.
- Solvent Adhesive use in art projects

**Surface Preparation**

All surfaces should be clean, dry and free from grease or contaminants before applying ACRI-BOND Capillary Activator. ACRI-BOND Cleaner can be used to clean and degrease Acrylic.

**Shelf Life**

24 Months Minimum

The information and recommendations provided in this document are based on our research and are believed to be accurate; however, no guarantee is made regarding their accuracy or completeness. We strongly advise that purchasers conduct their own testing before using any product in full-scale production, to ensure the product meets their quality expectations and is suitable for their specific application and conditions.

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