

Section 1 - Identification of The Material and Supplier

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Chemical nature: Blend of solvents.
Trade Name: **ACRI-BOND 120**
Product Use: Solvent adhesive for plastics.
Creation Date: **September, 2015**
This version issued: **July, 2023** and is valid for 5 years from this date.
Poisons Information Centre: Phone 13 1126 from anywhere in Australia

Section 2 - Hazards Identification

Statement of Hazardous Nature

This product is classified as: Xn, Harmful. Xi, Irritating. F+, Highly Flammable. Hazardous according to the criteria of SWA.

Dangerous according to Australian Dangerous Goods (ADG) Code, IATA and IMDG/IMSBC criteria.

Risk Phrases: R11, R19, R66, R67, R36/37/38. Highly flammable. May form explosive peroxides. Repeated exposure may cause skin dryness or cracking. Vapours may cause drowsiness and dizziness. Irritating to eyes, respiratory system and skin.

Safety Phrases: S2, S9, S16, S23, S29, S33, S36, S38, S51, S24/25. Keep out of reach of children. Keep container in a well ventilated place. Keep away from sources of ignition - No smoking. Do not breathe vapours. Do not empty into drains. Take precautionary measures against static discharges. Wear suitable protective clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Use only in well ventilated areas. Avoid contact with skin and eyes.

SUSMP Classification: S5

ADG Classification: Class 3: Flammable liquids.

UN Number: 1993, FLAMMABLE LIQUID, N.O.S. (METHYL ETHYL KETONE AND TETRAHYDROFURAN)



GHS Signal word: DANGER

HAZARD STATEMENT:

AUH019: May form explosive peroxides
 H225: Highly flammable liquid and vapour.
 AUH066: Repeated exposure may cause skin dryness or cracking.
 H315: Causes skin irritation.
 H320: Causes eye irritation.
 H335: May cause respiratory irritation.
 H336: May cause drowsiness or dizziness.

PREVENTION

P102: Keep out of reach of children.
 P210: Keep away from heat, sparks, open flames and hot surfaces. - No smoking.
 P233: Keep container tightly closed.
 P240: Ground/bond container and receiving equipment.
 P241: Use explosion-proof electrical ventilating, lighting and other equipment.
 P242: Use only non-sparking tools.
 P243: Take precautionary measures against static discharge.
 P261: Avoid breathing fumes, mists, vapours or spray.
 P262: Do not get in eyes, on skin, or on clothing.
 P264: Wash contacted areas thoroughly after handling.
 P271: Use only outdoors or in a well ventilated area.
 P280: Wear protective gloves, protective clothing and eye or face protection.

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RESPONSE

P312: Call a POISON CENTRE or doctor if you feel unwell.

P362: Take off contaminated clothing and wash before reuse.

P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P302+P352: IF ON SKIN: Wash with plenty of soap and water.

P304+P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P332+P313: If skin irritation occurs: Get medical advice.

P337+P313: If eye irritation persists: Get medical advice.

P370+P378: In case of fire, use carbon dioxide, dry chemical, foam, water fog. Alcohol resistant foam is the preferred firefighting medium but, if it is not available, fine water spray can be used.

STORAGE

P402+P404: Store in a dry place. Store in a closed container.

P403+P235: Store in a well-ventilated place. Keep cool.

DISPOSAL

P501: If they can not be recycled, dispose of contents to an approved waste disposal plant and containers to landfill (see Section 13 of this SDS).

Emergency Overview

Physical Description & Colour: Clear, colourless liquid.

Odour: Characteristic odour.

Major Health Hazards: irritating to eyes, respiratory system and skin, repeated exposure may cause skin dryness or cracking, vapours may cause drowsiness and dizziness.

Section 3 - Composition/Information on Ingredients

Ingredients	CAS No	Conc, %	TWA (mg/m ³)	STEL (mg/m ³)
Methyl ethyl ketone	78-93-3	>60	445	890
Tetrahydrofuran	109-99-9	20-40	295	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak "is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

Section 4 - First Aid Measures

General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

Inhalation: If irritation occurs, contact a Poisons Information Centre, or call a doctor. Remove source of contamination or move victim to fresh air. If breathing is difficult, oxygen may be beneficial if administered by trained personnel, preferably on a doctor's advice. In severe cases, symptoms of pulmonary oedema can be delayed up to 48 hours after exposure.

Skin Contact: Wash gently and thoroughly with warm water (use non-abrasive soap if necessary) for 10-20 minutes or until product is removed. Under running water, remove contaminated clothing, shoes and leather goods (e.g. watchbands and belts) and completely decontaminate them before reuse or discard. If irritation persists, repeat flushing and seek medical attention.

Eye Contact: Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 15 minutes or until the product is removed, while holding the eyelid(s) open. Take care not to rinse contaminated water into the unaffected eye or onto the face. Obtain medical attention immediately. Take special care if exposed person is wearing contact lenses.

Ingestion: If swallowed, do NOT induce vomiting. Wash mouth with water and contact a Poisons Information Centre, or call a doctor.

Section 5 - Fire Fighting Measures

Fire and Explosion Hazards: The major hazard in fires is usually inhalation of heated and toxic or oxygen deficient (or both), fire gases. There is a moderate risk of an explosion from this product if commercial quantities are involved in a fire. Firefighters should take care and appropriate precautions. Any explosion will likely spread the fire to

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surrounding materials. Water spray may be used to cool drums involved in a fire, reducing the chances of an explosion. Vapours from this product are heavier than air and may accumulate in sumps, pits and other low-lying spaces, forming potentially explosive mixtures. They may also flash back considerable distances.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

Extinguishing Media: In case of fire, use carbon dioxide, dry chemical, foam, water fog. Alcohol resistant foam is the preferred firefighting medium but, if it is not available, fine water spray can be used. Try to contain spills, minimise spillage entering drains or water courses.

Fire Fighting: If a significant quantity of this product is involved in a fire, call the fire brigade. There is a danger of a violent reaction or explosion if significant quantities of this product are involved in a fire. Recommended personal protective equipment is full fire kit and breathing apparatus.

Flash point: -9°C

Upper Flammability Limit: 1.8% (MEK)

Lower Flammability Limit: 11.8% (THF)

Autoignition temperature: 321°C (THF)

Flammability Class: Flammable Category 2 (GHS); Highly Flammable (AS1940).

Section 6 - Accidental Release Measures

Accidental release: In the event of a major spill, prevent spillage from entering drains or water courses. Evacuate the spill area and deny entry to unnecessary and unprotected personnel. Immediately call the Fire Brigade. Wear full protective clothing including eye/face protection. All skin areas should be covered. See below under Personal Protection regarding Australian Standards relating to personal protective equipment. Suitable materials for protective clothing include butyl rubber, Teflon. Eye/face protective equipment should comprise as a minimum, protective goggles. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. It should be fitted with a type AX cartridge, suitable for low boiling point organic compounds. See manufacturer's specifications for detailed specifications.

Stop leak if safe to do so, and contain spill. Absorb onto sand, vermiculite or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains or waterways. Avoid using sawdust or other combustible material. Any electrical equipment should be non-sparking. Any equipment capable of building an electrostatic charge should be electrically grounded. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

Section 7 - Handling and Storage

Handling: Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

Storage: This product is a Scheduled Poison. Observe all relevant regulations regarding sale, transport and storage of this schedule of poison. Store in a cool, well ventilated area, and make sure that surrounding electrical devices and switches are suitable. Check containers periodically for leaks. Containers should be kept closed in order to minimise contamination and possible evaporation. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. If you keep more than 2500kg or L of Dangerous Goods of Packaging Group II, you may be required to license the premises or notify your Dangerous Goods authority. If you have any doubts, we suggest you contact your Dangerous Goods authority in order to clarify your obligations. Check packaging - there may be further storage instructions on the label.

Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

SWA Exposure Limits	TWA (mg/m ³)	STEL (mg/m ³)
Methyl ethyl ketone	445	890
Tetrahydrofuran	295	not set

No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

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Ventilation: This product should only be used in a well ventilated area. If natural ventilation is inadequate, use of a fan is suggested.

Eye Protection: Protective glasses or goggles should be worn when this product is being used. Failure to protect your eyes may cause them harm. Emergency eye wash facilities are also recommended in an area close to where this product is being used.

Skin Protection: Prevent skin contact by wearing impervious gloves, clothes and, preferably, apron. Make sure that all skin areas are covered. See below for suitable material types.

Protective Material Types: We suggest that protective clothing be made from the following materials: butyl rubber, Teflon.

Respirator: Usually, no respirator is necessary when using this product. However, if you have any doubts consult the Australian Standard mentioned above.

Eyebaths or eyewash stations and safety deluge showers should, if practical, be provided near to where this product is being handled commercially.

Section 9 - Physical and Chemical Properties:

Physical Description & colour:	Clear, colourless liquid.
Odour:	Characteristic odour.
Boiling Point:	66°C at 100kPa
Freezing/Melting Point:	-108°C
Volatiles:	Completely volatile at 100°C.
Vapour Pressure:	Approx 19kPa at 20°C
Vapour Density:	Approx 2.5
Specific Gravity:	Approx 0.83
Water Solubility:	Miscible.
pH:	No data.
Volatility:	No data.
Odour Threshold:	No data.
Evaporation Rate:	>3
Coeff Oil/water Distribution:	No data
Autoignition temp:	321°C (THF)

Section 10 - Stability and Reactivity

Reactivity: This product is unlikely to react or decompose under normal storage conditions. However, if you have any doubts, contact the supplier for advice on shelf life properties.

Conditions to Avoid: This product should be kept in a cool place, preferably below 30°C. Keep containers tightly closed. Containers should be kept dry. Keep containers and surrounding areas well ventilated. Keep away from sources of sparks or ignition. Handle and open containers carefully. Any electrical equipment in the area of this product should be flame proofed.

Incompatibilities: oxidising agents.

Fire Decomposition: Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

Polymerisation: This product will not undergo polymerisation reactions.

Section 11 - Toxicological Information

Local Effects:

Target Organs: There is no data to hand indicating any particular target organs.

Potential Health Effects

Inhalation:

Short Term Exposure: This product is an inhalation irritant. Symptoms may include headache, irritation of nose and throat and increased secretion of mucous in the nose and throat. Other symptoms may also become evident, but they should disappear after exposure has ceased if treatment is prompt.

Long Term Exposure: Vapours may cause drowsiness and dizziness.

Skin Contact:

Short Term Exposure: This product is a skin irritant. Symptoms may include itchiness and reddening of contacted skin. Other symptoms may also become evident, but if treated promptly, all should disappear once exposure has ceased.

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Long Term Exposure: Repeated exposure may cause skin dryness or cracking.

Eye Contact:

Short Term Exposure: This product is an eye irritant. Symptoms may include stinging and reddening of eyes and watering which may become copious. Other symptoms may also become evident. If exposure is brief, symptoms should disappear once exposure has ceased. However, lengthy exposure or delayed treatment may cause permanent damage.

Long Term Exposure: No data for health effects associated with long term eye exposure.

Ingestion:

Short Term Exposure: Significant oral exposure is considered to be unlikely. However, this product is an oral irritant. Symptoms may include burning sensation and reddening of skin in mouth and throat. Other symptoms may also become evident, but all should disappear once exposure has ceased.

Long Term Exposure: No data for health effects associated with long term ingestion.

Carcinogen Status:

SWA: No significant ingredient is classified as carcinogenic by SWA.

NTP: No significant ingredient is classified as carcinogenic by NTP.

IARC: No significant ingredient is classified as carcinogenic by IARC.

Classification of Hazardous Ingredients

Ingredient	Risk Phrases
Methyl Ethyl Ketone	Conc>=20%: Xi; R36
Tetrahydrofuran	Conc>=25%: Xi; R36/37

MEK

Acute Toxicity/Chronic Toxicity:

Tests in animals at concentrations much greater than the occupation exposure limit have shown serious health effects.

Oral LD₅₀ (rat): 2737 mg/kg

Inhalation LC₅₀ (rat): 23500 mg/m³/8 hr

Dermal LD₅₀ (rabbit): 5000-13000 mg/kg

Eyes (Rabbit): Moderate irritant. Eye irritation reported in humans exposed to vapor at 350 ppm.

Mutagenicity:

MEK has been shown to be without genotoxic activity in a variety of in vitro and in vivo tests. Among these tests which produced negative results are assays for point mutation, chromosomal aberration, DNA damage and morphologic transformation. No adverse effects on blood count, blood pressure, pulmonary function, neurological function cognitive function, alertness and coordination were detected when healthy adults were exposed repeatedly to up to 250 ppm of MEK for 7.5 hrs/day, 5 days/week for two weeks or in the case of the male subjects, at 500 ppm on two consecutive days (4). Several major studies on human workers showed no casual relationship between exposure to MEK and an increase in the evidence of cancer.

Reproductive effects:

No human studies have been reported. An animal inhalation study with rats indicated feototoxicity (delayed foetal development) and possible teratogenicity at 3000 ppm. However, a comprehensive follow-up study in rats showed only slight feototoxicity accompanied by maternal toxicity at 3000 ppm, but no teratogenic effects. No significant differences were seen between rats exposed to 1000 ppm or 400 ppm MEK and the control. Likewise, an inhalation study with mice showed only feototoxicity at 3000 ppm and no effects at 1000 ppm or 400 ppm MEK.

MEK is not neurotoxic. It has been shown to potentiate the neurotoxic effects of hexane, 2, 5-hexanedione and methyl-n-butyl ketone and has also potentiated the liver toxicity of halogenated solvents in animal studies.

MEK is not a skin sensitizer based on human patch test.

THF Acute Toxicity/Chronic Toxicity:

Oral LD₅₀ (rat): 3000 mg/kg

Inhalation LC₅₀ (rat): 21000 ppm/3 hr

Section 12 - Ecological Information

Insufficient data to be sure of status. Expected to not be an environmental hazard.

Section 13 - Disposal Considerations

Disposal: This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. If neither of these options is suitable in-house, consider controlled incineration, or contact a specialist waste disposal company.

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Section 14 - Transport Information

Dangerous according to Australian Dangerous Goods (ADG) Code, IATA and IMDG/IMSBC criteria.

UN Number: 1993, FLAMMABLE LIQUID, N.O.S. (METHYL ETHYL KETONE AND TETRAHYDROFURAN)

Hazchem Code: •2YE

Special Provisions: None allocated

Limited quantities: ADG 7 specifies a Limited Quantity value of 1 L for this class of product.

Dangerous Goods Class: Class 3: Flammable liquids.

Packaging Group: II

Packaging Method: P001, IBC02

Class 3 Flammable Liquids shall not be loaded in the same vehicle or packed in the same freight container with Classes 1 (Explosives), 2.1 (Flammable Gases where flammable liquids and flammable gases are both in bulk), 2.3 (Toxic Gases), 4.2 (Spontaneously Combustible Substances), 5.1 (Oxidising Agents), 5.2 (Organic Peroxides), 6 (Toxic Substances, except Flammable Liquid is nitromethane), and 7 (Radioactive Substances). They may however be loaded in the same vehicle or packed in the same freight container with Classes 2.1 (Flammable Gases except where the Flammable Liquids and Flammable Gases are in bulk), 2.2 (Non-Flammable Non-Toxic Gases), 4.1 (Flammable Solids), 4.3 (Dangerous When Wet Substances), 6 (Toxic Substances, where Flammable Liquid is nitromethane), 8 (Corrosive Substances), 9 (Miscellaneous Dangerous Goods), Foodstuffs or foodstuff empties.

Section 15 - Regulatory Information

AICS: All of the significant ingredients in this formulation are compliant with NICNAS regulations.

The following ingredient: Methyl ethyl ketone, is mentioned in the SUSMP.

Section 16 - Other Information

This SDS contains only safety-related information. For other data see product literature.

Acronyms:

ADG Code	Australian Code for the Transport of Dangerous Goods by Road and Rail (7 th edition)
AICS	Australian Inventory of Chemical Substances
SWA	Safe Work Australia, formerly ASCC and NOHSC
CAS number	Chemical Abstracts Service Registry Number
Hazchem Code	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
IARC	International Agency for Research on Cancer
NOS	Not otherwise specified
NTP	National Toxicology Program (USA)
R-Phrase	Risk Phrase
SUSMP	Standard for the Uniform Scheduling of Medicines & Poisons
UN Number	United Nations Number

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS. OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (December 2011)
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